

## Chemical Composition

C ≤%	Si ≤%	Mn ≤%	P ≤%	S ≤%
0.025	1.00	1.00	0.04	0.015
Cr %	Ti %	N ≤%	Ti ≤%	
17.0-20.0	1.80-2.50	0.030	4x(C+N)+0.15	

## Description

1.4521 / AISI 444 is a ferritic chromium stainless steel with molybdenum in addition.

## Special Properties

Equal corrosion resistance to 1.4401/4404. Excellent resistance to stress corrosion cracking caused by chlorides.

## Steel Grade

AISI	UNS	Material No.	EN Designation
444	S44400	1.4521	X2CrMoTi18-2

## Mechanical Properties 20 C

Hardness HB 30 ≤ HB	0.2% Yield strength R <sub>p</sub> ≥ N/mm <sup>2</sup>	Tensile strength R <sub>m</sub> N/mm <sup>2</sup>	Elongation A <sub>5</sub> ≥ %	Modulus of elasticity kN/mm <sup>2</sup>
200	320	450-650	20	220

## Physical Properties 20°C

Density g/cm <sup>3</sup>	Specific heat capacity J/kg K	Thermal conductivity W/m K	Electrical resistivity Ω mm <sup>2</sup> /m
7.7	430	23	0.8

## Suitable Welding Filler Materials

1.4430

## Application

Cold heading parts, heat exchanger tubes

## Available Forms for AISI444

Sheets/Coils	Tubes / Pipes	Fittings
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